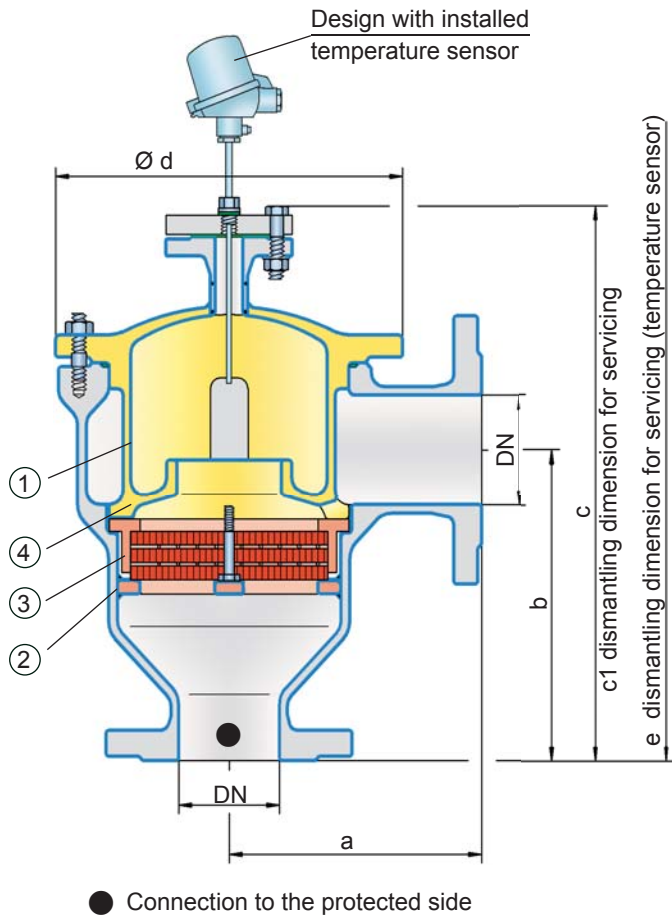


In-Line Detonation Flame Arrester

for stable detonations and deflagrations in right angle design with shock absorber, unidirectional

PROTEGO® DR/ES-PTFE



The PROTEGO® flame arrester unit (2) consists of several FLAMEFILTER® discs and spacers firmly held in the FLAMEFILTER® cage (4). The gap size and number of FLAMEFILTER® discs are determined by the operating data parameters of the mixture flowing in the line (pressure, temperature). The detonation arrester can be used for explosion group IIA (NEC group D). The standard design is approved at an operating temperature up to +60°C / 140°F and an absolute operating pressure acc. to table 3.

Type-approved according to ATEX Directive and EN 12874 as well as other international standards.

Special Features and Advantages

- build up of adhesive materials is prevented by the smooth surfaces
- minimum number of FLAMEFILTER® discs due to the effective shock absorber
- quick removal and installation of the complete PROTEGO® flame arrester unit and the individual FLAMEFILTER® discs in the cage
- the modular design enables each individual FLAMEFILTER® discs to be replaced
- offers protection against deflagrations and stable detonations
- the right angle design saves pipe elbows
- ideal for corrosive media
- less soiling of the device lowers service, operating and life-cycle cost

Design Types and Specifications

There are two different designs available:

Basic in-line detonation flame arrester **DR/ES - PTFE**

In-line detonation flame arrester with integrated temperature sensor* as additional protection against short time burning **DR/ES - PTFE - T**

*Resistance thermometer for device group II, category (1) 2 (GII cat. (1) 2)

Function and Description

The PROTEGO® DR/ES-PTFE series in-line detonation flame arrester is distinguished by its unique resistance to adhesive and corrosive media. The use of fluoroplastics as a high-tech housing coating and as safety flame arrester element is unique throughout the world. The device represents a further development of PROTEGO® flame arresters DR/ES in a right angle design that have been used and proven for decades in industry. The device protects against deflagrations and stable detonations.

Once a detonation enters the flame arrester, energy is absorbed from the detonation shock wave by the integrated shock absorber (1) before the flame is extinguished in the narrow channel of the PTFE FLAMEFILTER® (3).

Table 1: Dimensions

Dimensions in mm / inches

To select the nominal size (DN), please use the flow capacity charts on the following pages

DN	40 / 1 ½"	50 / 2"	65 / 2 ½"	80 / 3"	100 / 4"	125 / 5"	150 / 6"
a	153 / 6.02	155 / 6.10	198 / 7.80	200 / 7.87	250 / 9.84	332 / 13.07	335 / 13.19
b	183 / 7.20	185 / 7.28	223 / 8.78	225 / 8.86	290 / 11.42	357 / 14.06	360 / 14.17
c	335 / 13.19	335 / 13.19	420 / 16.53	420 / 16.53	490 / 19.29	590 / 23.23	590 / 23.23
c1	455 / 17.91	455 / 17.91	585 / 23.03	585 / 23.03	680 / 26.77	835 / 32.87	835 / 32.87
d	210 / 8.27	210 / 8.27	275 / 10.83	275 / 10.83	325 / 12.80	460 / 18.11	460 / 18.11
e	685 / 26.97	685 / 26.97	770 / 30.31	770 / 30.31	840 / 33.07	940 / 37.01	940 / 37.01

Table 2: Selection of the explosion group

MESG	Expl. Gr. (IEC/CEN)	Gas Group (NEC)	Special approvals upon request
> 0,90 mm	IIA	D	

Table 3: Selection of max. operating pressure

Exp. Gr.	DN	40 / 1 1/2"	50 / 2"	65 / 2 1/2"	80 / 3"	100 / 4"	125 / 5"	150 / 6"
	IIA P _{max}	1.1 / 15.9	1.1 / 15.9	1.2 / 17.4	1.2 / 17.4	1.1 / 15.9	1.1 / 15.9	1.1 / 15.9

P_{max} = maximum allowable operating pressure in bar / psi (absolute), higher operating pressure upon request

Table 4: Specification of max. operating temperature

≤ 60°C / 140°F	Tmaximum allowable operating temperature in °C	higher operating temperatures upon request
-	Designation	

Table 5: Material selection for housing

Design	A	Special materials upon request
Housing	Steel with an ECTFE coating	
Cover with shock absorber	Steel with an ECTFE coating	
Gasket	PTFE	
Flame arrester unit	A, B, C	

Table 6: Material combinations of the flame arrester unit

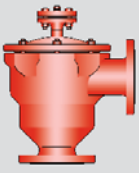
Design	A	B	C
FLAMEFILTER® cage	PTFE *	Hastelloy	Stainless Steel
FLAMEFILTER® *	PTFE *	PTFE *	PTFE *
Spacer	PEEK / ETFE / FEP	PEEK / ETFE / FEP	PEEK / ETFE / FEP

* electrically conductive

Table 7: Flange connection type

EN 1092-1; Form B1	other types upon request
ASME B16.5; 150 lbs RFSF	



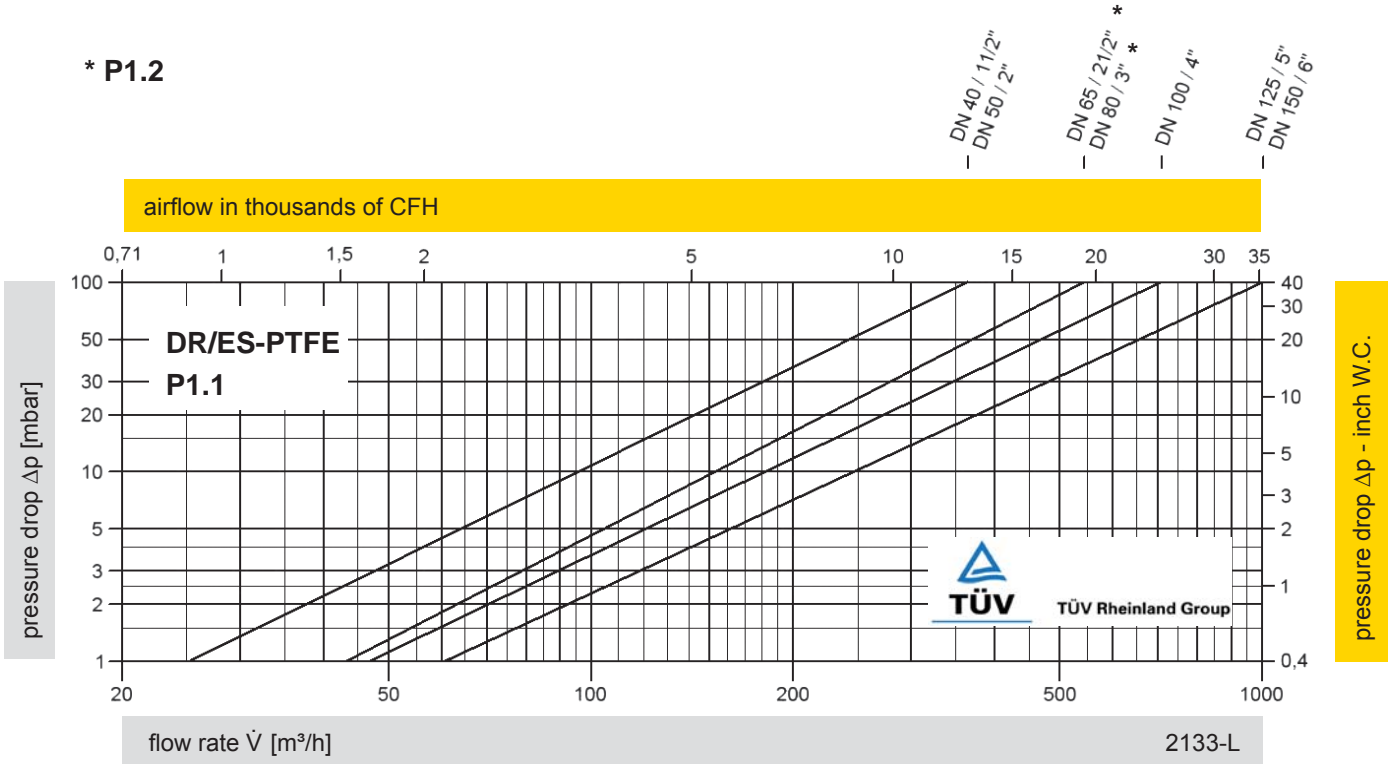


In-Line Detonation Flame Arrester

Flow Capacity Chart

PROTEGO® DR/ES-PTFE

* P1.2



The flow capacity chart has been determined with a calibrated and TÜV certified flow capacity test rig.
 Volume flow \dot{V} in [m³/h] and CFH refer to the standard reference conditions of air ISO 6358 (20°C, 1bar).
 Conversion to other densities and temperatures refer to Vol. 1: "Technical Fundamentals".